

Todd Quad Step Handrail Assembly Instruction

Parts list: 2 hand rail sections, steps,
4 Phillips Head bolts, 8 washers, 4 nuts

Tools required: Adjustable wrench, Phillips
head screwdriver

1. Place the assembled Quad Step on its side
with the selected (left or right) side for
handrail UP.

2. Connect the 2 sections of handrail by
inserting the smaller diameter tube into the
larger tube section. (See Drawing 1)

3. Place a washer on each of the bolts.

4. Align the mounting holes in the handrail
with the mounting holes in the steps.

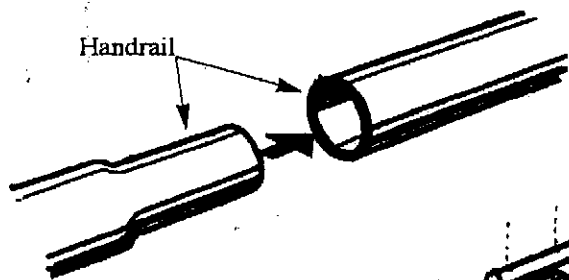
5. Place 1 bolt with washer in each of the
lower holes. Add a washer and nut on the
inside of the steps and finger tighten.

6. Place a bolt with washer through the
highest hole on the handrail and insert the
bolt through the hole in the step wall. Add a
washer and nut on the inside of the steps
and finger tighten.

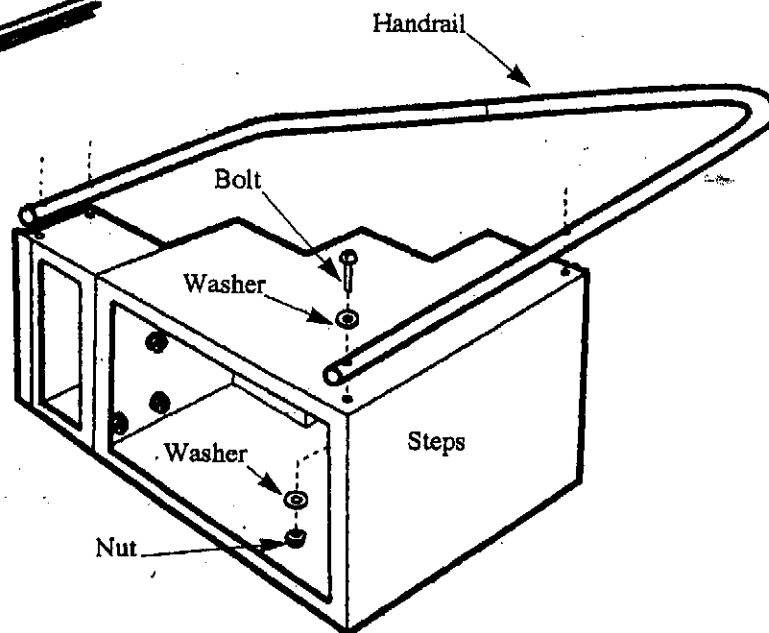
7. Insert the remaining bolt with washer
into the last rail hole, inserting it through the
step wall. Add a washer and nut on the
inside of the steps and finger tighten.

8. Tighten all the nuts and bolts securely.

Drawing 1



Drawing 2



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